ST0607 | Metal Fabricator



Typical on-programme learning: 42 months
EPA duration: 3 months
Maximum funding: £27,000
Level 3



The Metal Fabricator standard covers occupations in the advance manufacturing engineering and engineering construction sectors.

The broad purpose of the occupation is to carry out metal fabrication work using things such as rolled steel joists, columns, channels, steel plate and metal sheet etc.

Work includes manufacturing bridges, oil rigs, ships, petrochemical installations, cranes, platforms, aircraft, automotive and machinery parts, sheet metal enclosures, equipment supports, and anything that can be fabricated out of metal. Fabricators can work alone or in teams, in factories or on operational sites. Fabricators use a large range of metals including steel, aluminium and titanium at a range of thicknesses from 0.5mm up to over 20mm. The size and weight of the fabrications can range from components that can easily be picked up by hand, to massive structures that require several cranes to manipulate.

In their daily work, an employee in this occupation interacts with planners, supervisors, inspectors, designers, welders, pipefitters, fitters, machinists, riggers, steel erectors, stores personnel, painters and many others involved in manufacturing, production, maintenance and repair.

An employee in this occupation will be responsible for the quality and accuracy of their own work whilst ensuring it conforms to a relevant specification such as an engineering drawing or an international standard. Fabricators are also responsible for the health, safety and environmental (HS&E) protection of themselves and others around them.

Entry Requirements

Individual employers will set the recruitment and selection criteria for their Apprenticeships. In order to optimise success, candidates will typically have 4 GCSEs at Grade C/4 or equivalent, including mathematics, English and a science.

On-Programme Competence Evaluation

The apprentice will complete on and off-the-job training, developing their knowledge, skills & behaviours as stipulated within the apprenticeship standard.

Gateway Requirements

The employer, supported by the training provider must confirm that the apprentice is ready for EPA, before the EPA process can begin.

The employer, supported by the training provider must sign a declaration to agree the apprentice has met the required criteria as set out in the Metal Fabricator standard.

As part of the SIAS EPA service, we will check that all gateway evidence has been met before we begin the process of EPA.

End Point Assessment (EPA)

The assessment plan defines the following methods of assessment for the Metal Fabricator standard.



- The practical observation will relate to the specific role they are working towards and will include a minimum of 10 open questions to assess the related underpinning knowledge and assess skills that did not naturally occur during the observation.
- Duration: 6 hours.

Profession Discussion

- A professional discussion is a two-way discussion which involves both the End Point Assessor and the apprentice actively listening and participating in a formal conversation. The discussion will consist of 10 open questions. The portfolio of evidence must have sufficient content to demonstrate the apprentices' application of the specific knowledge, skills, and behaviours of the job role.
- Duration: 40 minutes.



Assessment Marking & Grading

Results for each individual assessment method will be available within 15 working days from the assessment date.

The SIAS end-point assessor, will combine the results of each individual assessment method and provide an overall assessment grade of Fail, Pass, or Distinction.



Apprenticeship Certification

Your apprentice will receive a Certificate of Apprenticeship on successful completion of all individual assessment methods.



Guidance & Support

SIAS provide a range of resources which offer EPA guidance and support for the apprentice, the employer, and the college/training provider.

We aim help employers and colleges/training providers to support the on-going competence evaluation of the apprentices' knowledge, skills, and behaviour to ensure that your apprentice is confident for their EPA. All of our resources are comprehensively mapped to this apprenticeship standard.

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